

# AS4S45HDI

## For self contained condensing units.

EXTERIOR

### STANDARD MATERIALS AND CONSTRUCTION

**FRAME:** .081" thick (nominal) extruded aluminum, 6063-T52/T6 alloy. **BLADE:** .081" thick (nominal) extruded aluminum, 6063-T52/T6 alloy.

Intake blades at 45° angle and discharge blades at 0° angle

shall be combined in one louver. Other angles available for

discharge blades.

LOUVER FACE: All surfaces are flush, with jambs contained within the head

and sill.

SCREENS: (When indicated, in a removable frame.)
½" flattened aluminum (.051" thick),
-or½" sq. mesh, intermediate double-crimped

aluminum wire, .063" dia.,

-or- <sup>18</sup>/<sub>16</sub> mesh, .011" dia. aluminum wire, insect screen.

FINISH: Mill

#### **OPTIONS**

Finish - Baked Enamel, Kynar, Anodize

Other Discharge Blade Angles

Extended Separators - Between intake and discharge sections.

#### **NOTES**

- 1. ½" nominal deduction will be made to the opening size given.
- 2. List blades from top down as to which shall be intake and discharge.
- 3. Approximate shipping weight is 3.8 lbs./sq.ft.

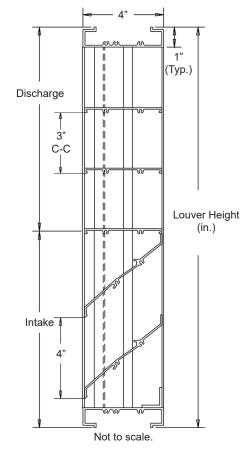
## **LOUVER SIZES**

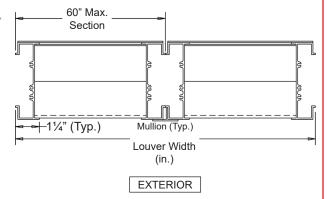
Min Panel	Max Single Panel		
12"W x 12"H	60"W x 96"H		

The use of differently angled blades in one louver prevents discharge air from mixing with intake air. The combination provides more efficient separation of air flow.

Generally, the angle of the intake blades is  $45^{\circ}$  and that of the discharge blades is  $0^{\circ}$ . Other discharge blade angles are available.

Extended separators between intake and discharge sections which protects against air recycling is optional. Any number of intake and discharge blades may be used.





In the interest of product development, Airline Louvers reserves the right to make changes without notice.

Item #	Qty	Width	Height	Width	Height	Mullion	Type	Location		NO.
		Openir	ng Size	Louve	r Size	Mullion	Screens			<u>Union Made</u>
Arch. / Eng. :						EDR:		ECN:	Job:	
Contr	actor:								-	
Pr	oject:					Date:		DWN:	DWG:	

1020 Prince Frederick Blvd. Suite 305 • Prince Frederick, MD 20687 • Phone: (570) 420-7079 • Fax: (570) 420-7078